

Model: BDQK-514

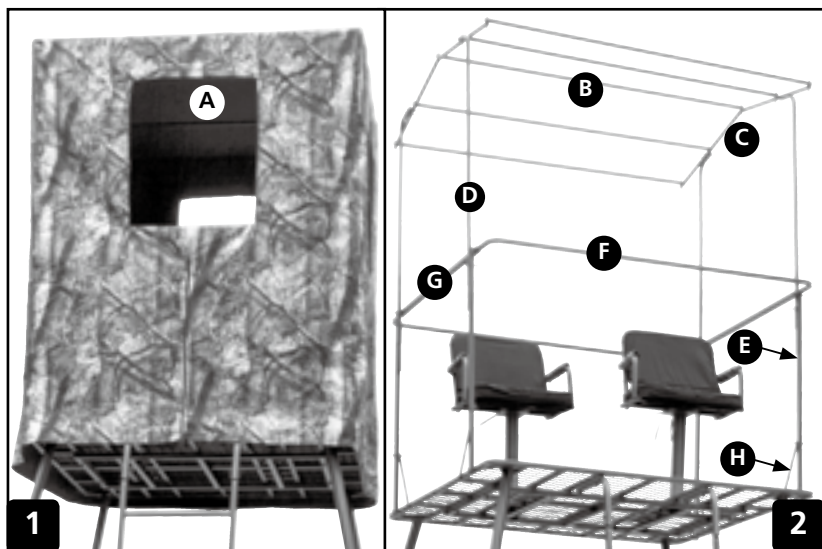
Guard Tower Enclosure Kit

Quad Pod Accessory



WARNING

- When hunting from any treestand, falls can occur at any time which can cause serious injury or death. Read, Understand and Follow ALL instructions and warnings prior to each use.
- Insure ground under the Foot Plates of Tripod/Quad Pod is firm and level. Inspect all parts/sections to insure all are secured and free of damage or wear before leaving the ground.



PACKING LIST:

| | | | |
|----------|----|----------------------|----------------|
| A | 1 | Canvas Canopy | Part # QF-500 |
| B | 5 | Cross bars | Part # CBT-550 |
| C | 2 | Side Frame Tubes | Part # SFT-550 |
| D | 4 | Frame Posts | Part # FP-550 |
| E | 4 | Rail Support Tubes | Part # SRS-200 |
| F | 2 | Shooting rails | Part # SR-514 |
| G | 2 | Rail Link Tubes | Part # RLT-514 |
| H | 4 | Platform Rail Straps | Part # CB-200 |
| | 4 | 6mm T-Bolts | Part # 7035 |
| | 4 | 8mm x 1-3/8" Bolts | Part # 1512 |
| | 4 | 8mm x 2" Bolts | Part # 1515 |
| | 22 | 6mm x 1 - 5/8" Bolts | Part # 1013 |
| | 8 | 8mm Locknuts | Part # 2510 |
| | 22 | 6mm Locknuts | Part # 2010 |

ASSEMBLY INSTRUCTIONS

1. [Note: Refer to guard tower instructions/warnings for proper assembly/set-up/removal procedures of the quad pod prior to each use and prior to installation of the Roof Kit.] Locate four (4) rail support tubes (E) (refer to Figure 2). Secure each end of the rail support tubes to each corner of the assembled foot platform side using (4) 8mm x 2" bolts and locknuts as shown in Figure 2. NOTE: The pre-welded tubes on the rail support tubes should be facing away from the center of the foot platform area.

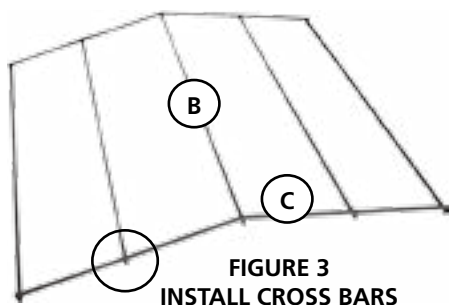


FIGURE 3
INSTALL CROSS BARS

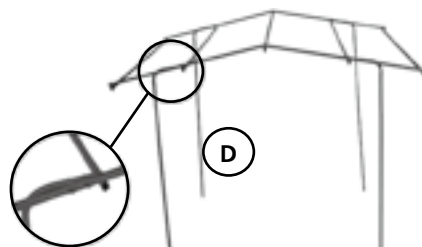


FIGURE 4
INSTALL SIDE FRAME TUBES

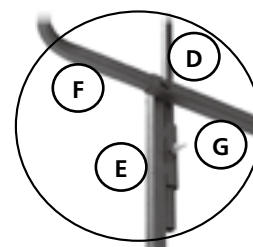


FIGURE 5
INSTALL CANOPY FRAME

2. Locate (1) platform rail strap(s) (H) (refer to Figure 2) and align the hole on the platform strap with the 2nd hole on the rail support tube (E) and the 2nd hole from the corner in the assembled foot platform and secure each end using (1) 8mm x 1-3/8" bolt and locknut. Repeat on remaining (3) Platform Rail Strap(s) as shown in figure 2. Note: Insure the locknuts are to the inside of the foot platform area.
3. Locate the two (2) shooting rails (F) and two (2) rail link tubes (G) (refer to Figure 2). Slide the rail link tube over the end of one (1) of the shooting rail, Slide the second shooting rail into the rail link tube as shown in Figure 2. Line the holes up and secure them to the rail support tubes (E) as shown in Figure 2 using two (2) 6mm x 1-5/8" bolts and 6mm locknuts. Repeat on other side.
4. Locate the two (2) side frame tubes (C) and five (5) cross bars (B) (refer to Figure 2&3). Secure the cross bars onto the side frame tubes using two (2) 6mm x 1-5/8" bolts and two (2) 6mm locknuts per cross bar as shown in Figure 3. Repeat this STEP for the four (4) remaining cross bars. Note: The cross bars are installed on the underside of the side frame tubes.
5. Locate the four (4) frame posts (D) (refer to Figure 2&4). Install the frame posts onto the side frame tubes (C) as shown in Figure 4 using two (2) 6m x 1-5/8" bolts and two (2) 6mm locknuts per frame post. Repeat this STEP for the three (3) remaining frame posts. With the canopy frame assembled, gently install it onto the rail support tubes (E) as shown in Figure 5.
6. Gently work the canvas canopy down and over the canopy frame and down the sides of the canopy frame. Make certain the canvas canopy is squarely installed on the canopy frame. Once the canvas canopy has been installed, gently raise the canopy frame upward until the bottom of the canvas canopy is flush, or below the foot platforms. At desired height, tighten the canopy frame T-Bolts and secure the bottom of the canopy to the foot platforms. Note: You must leave the canvas canopy windows open when not in use. This keeps the wind from blowing the quad-pod assembly over during periods of high winds.